



Revision Number: 006.0

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1. PRODUCT AND COMPANY IDENTIFICATION

| | | | |
|-------------------------------|--|---------------------|---------------|
| Product name: | LOCTITE SI 5920 RTV COPPER SILICONE known as 5920(TM) Copper High Performan | IDH number: | 235479 |
| Product type: | Silicone | Item number: | 82046 |
| Restriction of Use: | None identified | Region: | United States |
| Company address: | Contact information: | | |
| Henkel Corporation | Telephone: (860) 571-5100 | | |
| One Henkel Way | MEDICAL EMERGENCY Phone: Poison Control Center | | |
| Rocky Hill, Connecticut 06067 | 1-877-671-4608 (toll free) or 1-303-592-1711 | | |
| | TRANSPORT EMERGENCY Phone: CHEMTREC | | |
| | 1-800-424-9300 (toll free) or 1-703-527-3887 | | |
| | Internet: www.henkelna.com | | |

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

WARNING: CAUSES SKIN IRRITATION.
MAY CAUSE AN ALLERGIC SKIN REACTION.
CAUSES SERIOUS EYE IRRITATION.

| HAZARD CLASS | HAZARD CATEGORY |
|--------------------|-----------------|
| SKIN IRRITATION | 2 |
| EYE IRRITATION | 2A |
| SKIN SENSITIZATION | 1 |

PICTOGRAM(S)



Precautionary Statements

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|--------------------|---|
| Prevention: | Avoid breathing dust or fumes. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wear eye and face protection. Wear protective gloves. |
| Response: | IF ON SKIN: Wash with plenty of soap and water. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to remove. Continue rinsing. If skin irritation or rash occurs: Get medical attention. If eye irritation persists: Get medical attention. Take off contaminated clothing. |
| Storage: | Not prescribed |
| Disposal: | Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations. |

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

IDH number: 235479

Product name: LOCTITE SI 5920 RTV COPPER SILICONE known as 5920(TM) Copper High Performan

| Hazardous Component(s) | CAS Number | Percentage* |
|----------------------------------|-------------|-------------|
| Silicone Resin | Proprietary | 10 - 30 |
| Oximino silane | Proprietary | 5 - 10 |
| Diiron trioxide | 1309-37-1 | 1 - 5 |
| Mica | 12001-26-2 | 1 - 5 |
| Butanone oxime | 96-29-7 | 1 - 5 |
| Tristearate-Al | 637-12-7 | 0.1 - 1 |
| 1,1,1,3,3,3-Hexamethyldisilazane | 999-97-3 | 0.1 - 1 |

* Exact percentage is a trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

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| Inhalation: | Move to fresh air in case of accidental inhalation of vapours or decomposition products. If symptoms develop and persist, get medical attention. |
| Skin contact: | Wipe off paste with paper towel or cloth. Wash with soap and water. If skin irritation persists, call a physician. |
| Eye contact: | Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical attention. |
| Ingestion: | Do not induce vomiting. If symptoms develop and persist, get medical attention. |
| Symptoms: | See Section 11. |

5. FIRE FIGHTING MEASURES

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|---|---|
| Extinguishing media: | Foam, dry chemical or carbon dioxide. |
| Special firefighting procedures: | Wear self contained breathing apparatus. Prevent inhalation of fumes and gases. |
| Unusual fire or explosion hazards: | None |
| Hazardous combustion products: | Oxides of carbon. Oxides of silicon. Formaldehyde. Irritating organic vapours. |

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

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|-----------------------------------|---|
| Environmental precautions: | Do not allow product to enter sewer or waterways. |
| Clean-up methods: | Scrape up as much material as possible. Maintain good ventilation for large spills. Place scrap material in a well ventilated area and allow to cure to rubber. |

7. HANDLING AND STORAGE

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| Handling: | Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Do not handle contact lenses until all sealant has been removed from hands. Residual sealant may transfer to lenses and cause eye irritation. |
| Storage: | For safe storage, store between 8 °C (46.4 °F) and 28 °C (82.4 °F) Store in a dry area below 90° F. Keep container closed. |

For information on product shelf life contact Henkel Customer Service at (800) 243-4874.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

| Hazardous Component(s) | ACGIH TLV | OSHA PEL | AIHA WEEL | OTHER |
|----------------------------------|---|--------------------------------|---|-------|
| Silicone Resin | None | None | None | None |
| Oximino silane | None | None | None | None |
| Diiron trioxide | 5 mg/m ³ TWA Respirable fraction. | 10 mg/m ³ PEL Fume. | None | None |
| Mica | 3 mg/m ³ TWA Respirable fraction. | 20 MPPCF TWA | None | None |
| Butanone oxime | None | None | 10 ppm (36 mg/m ³) TWA (Skin sensitizer) | None |
| Tristearate-Al | 1 mg/m ³ TWA Respirable fraction. 10 mg/m ³ TWA | None | None | None |
| 1,1,1,3,3,3-Hexamethyldisilazane | None | None | None | None |

| | |
|--------------------------------|--|
| Engineering controls: | Provide adequate local exhaust ventilation to maintain worker exposure below exposure limits. |
| Respiratory protection: | Use a NIOSH approved air-purifying respirator if the potential to exceed established exposure limits exists. |
| Eye/face protection: | Safety goggles or safety glasses with side shields. Safety showers and eye wash stations should be available. |
| Skin protection: | Chemical resistant, impermeable gloves. Neoprene, Butyl-rubber, or nitrile-rubber gloves. Impervious clothing. |

9. PHYSICAL AND CHEMICAL PROPERTIES

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|---|---|
| Physical state: | Paste |
| Color: | Copper |
| Odor: | Mild |
| Odor threshold: | Not available. |
| pH: | Not applicable |
| Vapor pressure: | < 5 mm hg (20 °C (68°F)) |
| Boiling point/range: | Not applicable |
| Melting point/ range: | Not available. |
| Specific gravity: | 1.31 at 20 °C (68°F) |
| Vapor density: | Heavier than air. |
| Flash point: | > 93 °C (> 199.4 °F) Tagliabue closed cup |
| Flammable/Explosive limits - lower: | Not applicable Not applicable |
| Flammable/Explosive limits - upper: | Not applicable Not applicable |
| Autoignition temperature: | Not available. |
| Evaporation rate: | Not available. |
| Solubility in water: | Polymerises in presence of water. |
| Partition coefficient (n-octanol/water): | Not available. |
| VOC content: | 3.5 %; 45.85 g/l |
| Viscosity: | Not available. |
| Decomposition temperature: | Not available. |

10. STABILITY AND REACTIVITY

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|--|--|
| Stability: | Stable at normal conditions. |
| Hazardous reactions: | None under normal processing. |
| Hazardous decomposition products: | Methyl ethyl ketoxime formed during cure. Oxides of carbon. Oxides of silicon. Formaldehyde. |
| Incompatible materials: | Polymerizes on contact with water. Oxidizing agents. Acids and bases. |
| Reactivity: | Not available. |
| Conditions to avoid: | Moisture. |

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure: Skin, Inhalation, Eyes

Potential Health Effects/Symptoms

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|----------------------|---|
| Inhalation: | Inhalation of vapors or mists of the product may be irritating to the respiratory system. When heated to temperatures exceeding 300° F (150° C) in the presence of air, silicones may form formaldehyde vapors. Formaldehyde is a potential cancer hazard and a known skin and respiratory sensitizer. Vapors irritate the eyes, nose and throat. Safe handling conditions may be maintained by keeping formaldehyde vapor concentrations below the OSHA permissible limit. The silane is a skin and eye irritant and prolonged contact may cause eye and skin burns. The low concentration makes such overexposure unlikely and minimizes its affect on health and safety. |
| Skin contact: | Causes skin irritation. May cause allergic skin reaction. |
| Eye contact: | Causes serious eye irritation. |
| Ingestion: | May be harmful if swallowed. Not expected under normal conditions of use. |

| Hazardous Component(s) | LD50s and LC50s | Immediate and Delayed Health Effects |
|----------------------------------|--|---|
| Silicone Resin | None | Irritant |
| Oximino silane | None | Irritant, Allergen |
| Diiron trioxide | None | Allergen, Cardiac, Central nervous system, Irritant, Kidney, Liver, Lung |
| Mica | None | Lung |
| Butanone oxime | None | Allergen, Blood, Central nervous system, Eyes, Irritant, Some evidence of carcinogenicity |
| Tristearate-Al | None | Lung |
| 1,1,1,3,3,3-Hexamethyldisilazane | Oral LD50 (RAT) = 847 mg/kg Oral LD50 (RABBIT) = 1,100 mg/kg Inhalation LC50 (RAT, 4 h) = 8.7 mg/l | Irritant |

| Hazardous Component(s) | NTP Carcinogen | IARC Carcinogen | OSHA Carcinogen (Specifically Regulated) |
|----------------------------------|----------------|-----------------|--|
| Silicone Resin | No | No | No |
| Oximino silane | No | No | No |
| Diiron trioxide | No | No | No |
| Mica | No | No | No |
| Butanone oxime | No | No | No |
| Tristearate-Al | No | No | No |
| 1,1,1,3,3,3-Hexamethyldisilazane | No | No | No |

12. ECOLOGICAL INFORMATION

Ecological information: Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Cured rubber can be incinerated or landfilled following EPA and local regulations.

Hazardous waste number: D005. Barium. D007. Chromium.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

International Air Transportation (ICAO/IATA)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

Water Transportation (IMO/IMDG)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None
Exceptions: None

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.

TSCA 12 (b) Export Notification: None above reporting de minimis

CERCLA/SARA Section 302 EHS: None above reporting de minimis
CERCLA/SARA Section 311/312: Immediate Health, Delayed Health
CERCLA/SARA Section 313: None above reporting de minimis

California Proposition 65: This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

Canada Regulatory Information

CEPA DSL/NDSL Status: All components are listed on or are exempt from listing on the Canadian Domestic Substances List.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: New Safety Data Sheet format.

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