HENKEL LOCTITE CORPORATION	1001 TROUT BROOK CROSSING	05/21/03
	ROCKY HILL, CONNECTICUT 06067	
	EMERGENCY PHONE: (860) 571-5100	

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EPOXY STICK EPOXY STICK

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Item No.: Product Type:	EPOXY STICK Epoxy	Part of Kit:	96322
2. COMPOSITION, INFORMA	FION ON INGREDIENTS		
Ingredients	CAS No.	8	
TALC Epoxy resin Iron Glass Substituted aminophenol	14807-96-6 25068-38-6 7439-89-6 65997-17-3 90-72-2	30-40 10-20 15-23 10-15 1-5	
Ingredients which have	exposure limits		
Exposure Limits (TWA) Ingredients	ACGIH (TLV)	OSHA (PEL)	OTHER
TALC	2 mg/m3 TWA respirable dust	2 mg/m3 TWA respirable dust	None
Iron Glass	5 mg/m3 (as Fe)	10 mg/m3(as Fe) 15 mg/m3(total) 5 mg/m3(resp)	None
Exposure Limits (STEL) Ingredients	ACGIH (TLV)	OSHA (PEL)	
3. HAZARDS IDENTIFICATIO	N		
Toxicity: Possible eye and skin irritant. May cause allergic skin reaction. May irritate the intestinal tract if swallowed. Primary Routes of Entry: Skin and eye contact, ingestion.			
Signs and Symptoms of Exposure:	May cause allergic skin reaction, eye irritation. May also cause intestinal tract discomfort if swallowed.		
Existing Conditions Aggravated by Exposure:	None known		
	iterature Referenced arget Organ and Other	Health Effects	Carcinogen NTP IARC OSHA
TALC Epoxy resin	IRR LUN SOM ALG IRR		NO N/A NO NO NO NO

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3. HAZARDS IDENTIFICATION (continued)			ntinued)	
Iron	EYE LUN	NO	NO	NO
Glass	ALG RES	NO	NO	NO
Substituted aminophenol	ALG IRR	NO	NO	NO

Abbreviations

N/A Not Applicable	ALG Allergen
EYE Eyes	IRR Irritant
LUN Lung	RES Respiratory
SOM Some evidence of carcinogenicity	

4. FIRST AID MEASURES

Ingestion:	Do not induce vomiting. Obtain medical attention.
	Keep individual calm. Never give anything by mouth
	to an inconscious person.
Inhalation:	Remove to fresh air. If symptoms persist, obtain medical attention.
Skin Contact:	Immediately flush with plenty of soap and water.
	Remove contaminated clothing and shoes. Get
	medical attention if symptoms occur.
Eye Contact:	Flush at least 15 minutes with water. Obtain
	medical attention.

5. FIRE FIGHTING MEASURES

Flash Point:	None
Recommended	
Extinguishing Agents:	Carbon dioxide, foam, dry chemical, water spray.
Special Firefighting	
Procedures:	Fire fighters and others who may be exposed to the products of combustion should be equipped with NIOSH-approved positive pressure self contained breathing apparatus and full protective clothing.
Hazardous Products formed	
by Fire or Thermal Decomp	Aldehydes, acids and oxides of carbon, nitrogen and sulfur.
Unusual Fire or	
Explosion Hazards:	(See "Hazardous decomposition products")
Explosive Limits: (% by volume in air)Lower (% by volume in air)Upper	Not available Not available

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6. ACCIDENTAL RELEASE MEASURES

Steps to be taken in case of spill or leak: Scrape up as much as possible and store in a closed container until disposal.

7. HANDLING AND STORAGE

Safe Storage: Store below 90°F in a cool, dry, well ventilated area. (Contact Loctite Customer Handling: Service 1-800-243-4874 for shelf life information) Avoid prolonged skin contact. Keep away from eyes. Wash thoroughly after handling, especially before eating, drinking, smoking, and using restroom facilities. Wash contaminated goggles, faceshield, and gloves. Professionally launder contaminated clothing before re-use.

8. EXPOSURE CONTROLS, PERSONAL PROTECTION

Eyes:	Safety glasses or goggles.
Skin:	Appropriate impervious gloves. Because a variety
	of protective gloves exist, consult manufacturer
	to determine the proper type for a specific
	operation.
Ventilation:	Use local exhaust ventilation to collect dust at point of generation.
Respiratory	None required.

See Section 2 for Exposure Limits.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance:	Black Metallic Putty
Odor:	Mercaptan, sulfur
Boiling Point:	Not available
pH:	Does not apply
Solubility in Water:	Insoluble
Specific Gravity	2.18
Volatile Organic Compound	
(EPA Method 24)	Less than 1.0%
Vapor Pressure:	Not available
Vapor Density:	Non volatile
Evaporation Rate	
(Ether = 1)	Non volatile

10. STABILITY AND REACTIVITY

Stability: Stable Hazardous Polymerization: Will not occur Incompatibility: None

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10. STABILITY AND REACTIV	/ITY	(continued)	
Conditions to Avoid: Hazardous Decomposition	None		
Products (non-thermal):	None		
11. TOXICOLOGICAL INFORMA	ATION		
	See Section 3.		
12. ECOLOGICAL INFORMATIC	DN		
	No data available		
13. DISPOSAL CONSIDERATIO	DNS		
Recommended methods of disposal: EPA Hazardous Waste	Incinerate following EPA and local regulations.		
Number NH - Not a RCRA Hazardous Waste Material		ial	
14. TRANSPORTATION INFORMATION			
DOT (49 CFR 172) Domestic Ground Transport Proper Shipping Name: Hazard Class or Division: Identification Number: Marine Pollutant: IATA	Unrestricted Unrestricted None None		
Proper Shipping Name: Class or Division: UN or ID Number:	Unrestricted Unrestricted None		
15. REGULATORY INFORMATIC	DN		
CA Proposition 65:	WARNING: This product contains chemica the State of California to cause cance Sodium Calcium Magnesium silicate		
16. OTHER INFORMATION			
Estimated NFPA(R) Code: Health Hazard: Fire Hazard: Reactivity Hazard: Specific Hazard:	1 1 0 Does not apply		
Estimated HMIS(R) Code: Health Hazard:	1*		

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16. OTHER INFORMATION		(continued)
Flammability Hazard: Reactivity Hazards: Personal Protection:	1 0 See Section 8.	
5	trademark of the National Fire trademark of the National Pain	
Prepared By: Title: Company: (24hr.) Phone: Revision Date:	Rajal Dhruva Health and Regulatory Affairs Specialist. Henkel Loctite Corporation, Rocky Hill CT 06067 (860) 571-5100 May 21, 2003 Revision: 0005	