



SAFETY DATA SHEET

SECTION 1 : IDENTIFICATION

Product identifier used on the label:

Product Name: **FLEXANE FL-10 PRIMER**
Stock No.: 15980

Other means of identification:

Recommended use of the chemical and restrictions on use:

Chemical manufacturer address and telephone number:

Manufacturer Name: ITW Polymers Adhesives, North America
Address: 30 Endicott Street
Danvers, MA 01923
General Phone Number: (978) 777-1100

Emergency phone number:

Emergency Phone Number: (800) 424-9300
CHEMTREC: For emergencies in the US, call CHEMTREC: 800-424-9300

SECTION 2 : HAZARD(S) IDENTIFICATION

Classification of the chemical in accordance with CFR 1910.1200(d)(f):

GHS Pictograms:



Signal Word: DANGER.

GHS Class: Flammable Liquid, Category 2.
Aspiration Hazard, Category 1.
Specific Target Organ Toxicity -STOT Repeated exposure RE, Category 2 (Inhalation, brain & central nervous system).
Reproductive toxicity, Category 2.
Eye Irritation, Category 2.
Skin Irritation, Category 2.

Hazard Statements: H225 - Highly flammable liquid and vapor.
H304 - May be fatal if swallowed and enters airways.
H373 - May cause damage to organs through prolonged or repeated exposure.
H361 - Suspected of damaging fertility or the unborn child.
H319 - Causes serious eye irritation.
H315 - Causes skin irritation.

Precautionary Statements: P201 - Obtain special instructions before use.
P202 - Do not handle until all safety precautions have been read and understood.
P210 - Keep away from heat/sparks/open flames/hot surfaces. — No smoking.
P233 - Keep container tightly closed.
P240 - Ground/Bond container and receiving equipment.
P241 - Use explosion-proof electrical/ventilating/lighting equipment.
P242 - Use only non-sparking tools.
P243 - Take precautionary measures against static discharge.
P260 - Do not breathe dust/fume/gas/mist/vapours/spray.
P264 - Wash hands thoroughly after handling.
P280 - Wear protective gloves/protective clothing/eye protection/face protection.
P301+P310 - IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician
P302+P352 - IF ON SKIN: Wash with plenty of water.
P303+P361+P353 - IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.
P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P308+P313 - IF exposed or concerned: Get medical advice/attention.
P314 - Get medical advice/attention if you feel unwell.
P321 - Specific treatment (see ... on this label).
P331 - Do not induce vomiting.
P332+P313 - If skin irritation occurs: Get medical advice/attention.
P337+P313 - If eye irritation persists: Get medical advice/attention.
P362+P364 - Take off contaminated clothing and wash it before reuse.
P370+P378 - In case of fire: Use dry chemical, carbon dioxide to extinguish small fires. Use water for large fires.
P403+P235 - Store in a well-ventilated place. Keep cool.
P405 - Store locked up.
P501 - Dispose of contents/container in accordance with Local, State, Federal and Provincial regulations.

Hazards not otherwise classified that have been identified during the classification process:

Route of Exposure: Eyes. Skin. Inhalation. Ingestion.

Potential Health Effects:

Eye:	Can cause moderate irritation, burning sensation, tearing, redness, and swelling. Overexposure may cause lacrimation, conjunctivitis, corneal damage and permanent injury.
Skin:	Can cause skin irritation; itching, redness, rashes, hives, burning, and swelling.
Inhalation:	Respiratory tract irritant. High concentration may cause dizziness, headache, and anesthetic effects.
Ingestion:	Causes irritation, a burning sensation of the mouth, throat and gastrointestinal tract and abdominal pain.
Chronic Health Effects:	Prolonged skin contact may lead to burning associated with severe reddening, swelling, and possible tissue destruction.
Signs/Symptoms:	Overexposure can cause headaches, dizziness, nausea, and vomiting.
Target Organs:	Eyes. Skin. Respiratory system. Digestive system. Kidney. Central nervous system.
Aggravation of Pre-Existing Conditions:	Individuals with pre-existing skin disorders, asthma, allergies or known sensitization may be more susceptible to the effects of this product.

SECTION 3 : COMPOSITION/INFORMATION ON INGREDIENTS

Mixtures:

Chemical Name	CAS#	Ingredient Percent	EC Num.
Ethanol	64-17-5	1 - 10 by weight	
Methyl Isobutyl Ketone	108-10-1	30 - 40 by weight	
Toluene	108-88-3	20 - 30 by weight	
Isopropanol	67-63-0	20 - 30 by weight	
Phenolic Resin	9003-35-4	10 - 20 by weight	

SECTION 4 : FIRST AID MEASURES

Description of necessary measures:

Eye Contact:	Immediately flush eyes with plenty of water for at least 15 to 20 minutes. Ensure adequate flushing of the eyes by separating the eyelids with fingers. Get immediate medical attention.
Skin Contact:	Immediately wash skin with plenty of soap and water for 15 to 20 minutes, while removing contaminated clothing and shoes. Get medical attention if irritation develops or persists.
Inhalation:	If inhaled, remove to fresh air. If not breathing, give artificial respiration or give oxygen by trained personnel. Seek immediate medical attention.
Ingestion:	If swallowed, do NOT induce vomiting. Call a physician or poison control center immediately. Never give anything by mouth to an unconscious person.

Most important symptoms/effects, acute and delayed:

Other First Aid:	Due to possible aspiration into the lungs, DO NOT induce vomiting if ingested. Provide a glass of water to dilute the material in the stomach. If vomiting occurs naturally, have the person lean forward to reduce the risk of aspiration.
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SECTION 5 : FIRE FIGHTING MEASURES

Suitable and unsuitable extinguishing media:

Suitable Extinguishing Media:	Use carbon dioxide (CO2) or dry chemical when fighting fires involving this material.
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Special protective equipment and precautions for fire-fighters:

Protective Equipment:	As in any fire, wear Self-Contained Breathing Apparatus (SCBA), MSHA/NIOSH (approved or equivalent) and full protective gear.
Fire Fighting Instructions:	Evacuate area of unprotected personnel. Use cold water spray to cool fire exposed containers to minimize risk of rupture. Do not enter confined fire space without full protective gear. If possible, contain fire run-off water.

SECTION 6 : ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures:

Personal Precautions:	Evacuate area and keep unnecessary and unprotected personnel from entering the spill area.
Environmental precautions:	

Environmental Precautions: Avoid runoff into storm sewers, ditches, and waterways.

Methods and materials for containment and cleaning up:

Spill Cleanup Measures: Absorb spill with inert material (e.g., dry sand or earth), then place in a chemical waste container. Provide ventilation. Collect spill with a non-sparking tool. Place into a suitable container for disposal. Clean up spills immediately observing precautions in the protective equipment section. After removal, flush spill area with soap and water to remove trace residue. Flammable, eliminate ignition sources. Vapors can form an ignitable mixture with air. Vapors can flow along surfaces to distant ignition sources and flash back. Ventilate area. Use proper personal protective equipment as listed in Section 8.

Reference to other sections:

Other Precautions: Pump or shovel to storage/salvage vessels.

SECTION 7 : HANDLING and STORAGE

Precautions for safe handling:

Handling: Use with adequate ventilation. Avoid breathing vapor, aerosol or mist. Material will accumulate static charges which may cause an electrical spark (ignition source). Use proper grounding procedures. Do not reuse containers without proper cleaning or reconditioning.

Hygiene Practices: Wash thoroughly after handling.

Special Handling Procedures: Provide appropriate ventilation/respiratory protection against decomposition products (see Section 10) during welding/flame cutting operations and to protect against dust during sanding/grinding of cured product. Hazardous liquid or vapor residue may remain in emptied container. Do not reuse, heat, burn, pressurize, cut, weld, braze, solder, drill, grind, expose to sparks, flame, or ignition sources of empty containers without proper commercial cleaning or reconditioning.

Conditions for safe storage, including any incompatibilities:

Storage: Store in a cool, dry, well ventilated area away from sources of heat, combustible materials, direct sunlight, and incompatible substances. Keep container tightly closed when not in use.

SECTION 8: EXPOSURE CONTROLS, PERSONAL PROTECTION

EXPOSURE GUIDELINES:

Ethanol :

Guideline ACGIH: TLV-STEL: 1000 ppm

Guideline OSHA: PEL-TWA: 1000 ppm

Methyl Isobutyl Ketone :

Guideline ACGIH: TLV-STEL: 75 ppm

TLV-TWA: 30 ppm

TLV-TWA: 20 ppm

TLV-STEL: 75 ppm

Guideline OSHA: PEL-TWA: 100 ppm

Toluene :

Guideline ACGIH: TLV-TWA: 20 ppm

Guideline OSHA: PEL-TWA: 200 ppm

PEL-Ceiling/Peak: 300 ppm

PEL-Ceiling/Peak: 500 ppm Peak

Isopropanol :

Guideline ACGIH: TLV-STEL: 400 ppm

Guideline OSHA: TLV-TWA: 200 ppm

Guideline OSHA: PEL-TWA: 400 ppm

Appropriate engineering controls:

Engineering Controls: Use appropriate engineering control such as process enclosures, local exhaust ventilation, or other engineering controls to control airborne levels below recommended exposure limits. Good general ventilation should be sufficient to control airborne levels. Where such systems are not effective wear suitable personal protective equipment, which performs satisfactorily and meets OSHA or other recognized standards. Consult with local procedures for selection, training, inspection and maintenance of the personal protective equipment.

Individual protection measures:

Eye/Face Protection: Wear appropriate protective glasses or splash goggles as described by 29 CFR 1910.133, OSHA eye and face protection regulation, or the European standard EN 166.

Skin Protection Description: Wear appropriate protective gloves and other protective apparel to prevent skin contact. Consult manufacturer's data for permeability data.

Respiratory Protection: A NIOSH approved air-purifying respirator with an organic vapor cartridge or canister may be permissible under certain circumstances where airborne concentrations are expected to exceed exposure limits. Protection provided by air purifying respirators is limited. Use a positive pressure air supplied respirator if there is any potential for an uncontrolled release, exposure levels are not known, or any other circumstances where air purifying respirators may not provide adequate protection.

Other Protective: Facilities storing or utilizing this material should be equipped with an eyewash and a deluge shower safety station.

Notes : Only established PEL and TLV values for the ingredients are listed.

SECTION 9 : PHYSICAL and CHEMICAL PROPERTIES

PHYSICAL AND CHEMICAL PROPERTIES:

Physical State Appearance: Liquid.

Color: Blue

Odor:	Solvent.
Boiling Point:	195°F (90.5°C)
Melting Point:	Not determined.
Specific Gravity:	0.87
Solubility:	APPROXIMATELY. 35%
Vapor Density:	>1 (air = 1)
Vapor Pressure:	13 mmHg @68°F
Percent Volatile:	80
Evaporation Rate:	>1 (butyl acetate = 1)
pH:	Approximately 7 @ 5 Percent Solution
Molecular Formula:	Mixture
Molecular Weight:	Mixture
Flash Point:	55°F (12.7°C)
Flash Point Method:	Tag closed cup. (TCC)
Lower Flammable/Explosive Limit:	1.3%
Upper Flammable/Explosive Limit:	8.0%
Auto Ignition Temperature:	Not determined.
VOC Content:	640 g/L
9.2. Other information:	
Percent Solids by Weight	20

SECTION 10 : STABILITY and REACTIVITY

Chemical Stability:

Chemical Stability: Stable under normal temperatures and pressures.

Possibility of hazardous reactions:

Hazardous Polymerization: Not reported.

Conditions To Avoid:

Conditions to Avoid: Extreme heat, sparks, and open flame. Incompatible materials, oxidizers and oxidizing conditions. Heating resin above 300 F in the presence of air may cause slow oxidative decomposition.

Incompatible Materials:

Incompatible Materials: Oxidizing agents. Strong acids and alkalis.

SECTION 11 : TOXICOLOGICAL INFORMATION

TOXICOLOGICAL INFORMATION:

Ethanol:

Eye: Administration into the eye - Rabbit Standard Draize test: 500 mg [Severe]
Administration into the eye - Rabbit Standard Draize test: 500 mg/24H [Mild]
Administration into the eye - Rabbit Rinsed with water: 100 mg/4S [Moderate]
Administration into the eye - Rabbit Standard Draize test: 100 uL [Moderate] (RTECS)

Inhalation: Inhalation - Rat LC50 - Lethal concentration, 50 percent kill: 20000 ppm/10H [Details of toxic effects not reported other than lethal dose value]
Inhalation - Rat LC50 - Lethal concentration, 50 percent kill: 5900 mg/m³/6H [Details of toxic effects not reported other than lethal dose value]
Inhalation - Rat LC50 - Lethal concentration, 50 percent kill: 124700 mg/m³/4H [Details of toxic effects not reported other than lethal dose value] (RTECS)

Ingestion: Oral - Rat LD50 - Lethal dose, 50 percent kill: 7060 mg/kg [Lungs, Thorax, or Respiration - Other changes]
Oral - Rat LD50 - Lethal dose, 50 percent kill: 7 gm/kg [Details of toxic effects not reported other than lethal dose value]
Oral - Rat LD50 - Lethal dose, 50 percent kill: 15010 mg/kg [Behavioral - Somnolence (general depressed activity) Lungs, Thorax, or Respiration - Respiratory depression Gastrointestinal - Gastritis] (RTECS)

Methyl Isobutyl Ketone:

Eye: Administration into the eye - Rabbit Standard Draize test: 40 mg [Severe]
Administration into the eye - Rabbit Standard Draize test: 100 uL/24H [Moderate] (RTECS)

Inhalation: Inhalation - Rat LC50 - Lethal concentration, 50 percent kill: 100 gm/m³ [Details of toxic effects not reported other than lethal dose value] (RTECS)

Ingestion: Oral - Rat LD50 - Lethal dose, 50 percent kill: 2080 mg/kg [Details of toxic effects not reported other than lethal dose value]
Oral - Rat LD50 - Lethal dose, 50 percent kill: 4600 mg/kg [Brain and Coverings - Increased intracranial pressure Liver - Fatty liver degeneration Blood - Changes in spleen] (RTECS)

Toluene:

Eye: Administration into the eye - Rabbit Standard Draize test: 870 ug [Mild]
Administration into the eye - Rabbit Standard Draize test: 2 mg/24H [Severe]
Administration into the eye - Rabbit Rinsed with water: 100 mg/30S [Mild] (RTECS)

Skin: Administration onto the skin - Rabbit LD50 - Lethal dose, 50 percent kill: 14100 uL/kg [Details of toxic effects not reported other than lethal dose value] (RTECS)

Inhalation: Inhalation - Rat LC50 - Lethal concentration, 50 percent kill: 49 gm/m3/4H [Details of toxic effects not reported other than lethal dose value] (RTECS)

Ingestion: Oral - Rat LD50 - Lethal dose, 50 percent kill: 636 mg/kg [Details of toxic effects not reported other than lethal dose value] (RTECS)

Isopropanol :

Eye: Administration into the eye - Rabbit Standard Draize test: 100 mg [Severe]
Administration into the eye - Rabbit Standard Draize test: 10 mg [Moderate]
Administration into the eye - Rabbit Standard Draize test: 100 mg/24H [Moderate] (RTECS)

Skin: Administration onto the skin - Rabbit LD50 - Lethal dose, 50 percent kill: 12800 mg/kg [Details of toxic effects not reported other than lethal dose value] (RTECS)

Inhalation: Inhalation - Rat LC50 - Lethal concentration, 50 percent kill: 16000 ppm/8H [Details of toxic effects not reported other than lethal dose value]
Inhalation - Rat LC50 - Lethal concentration, 50 percent kill: 72600 mg/m3 [Behavioral - General anesthetic Lungs, Thorax, or Respiration - Other changes] (RTECS)

Ingestion: Oral - Rat LD50 - Lethal dose, 50 percent kill: 5045 mg/kg [Behavioral - Altered sleep time (including change in righting reflex) Behavioral - Somnolence (general depressed activity)]
Oral - Rat LD50 - Lethal dose, 50 percent kill: 5000 mg/kg [Behavioral - General anesthetic] (RTECS)

Phenolic Resin :

Skin: Administration onto the skin - Rat LD50 - Lethal dose, 50 percent kill: >2 gm/kg [Details of toxic effects not reported other than lethal dose value] (RTECS)

Ingestion: Oral - Rat LD50 - Lethal dose, 50 percent kill: >5 gm/kg [Details of toxic effects not reported other than lethal dose value] (RTECS)

SECTION 12 : ECOLOGICAL INFORMATION

Ecotoxicity:

Ecotoxicity: No ecotoxicity data was found for the product.

Environmental Fate: No environmental information found for this product.

SECTION 13 : DISPOSAL CONSIDERATIONS

Description of waste:

Waste Disposal: Consult with the US EPA Guidelines listed in 40 CFR Part 261.3 for the classifications of hazardous waste prior to disposal. Furthermore, consult with your state and local waste requirements or guidelines, if applicable, to ensure compliance. Arrange disposal in accordance to the EPA and/or state and local guidelines.

RCRA Number: D001

Important Disposal Information: DANGER! Rags, steel wool and waste soaked with this product may spontaneously catch fire if improperly discarded or stored. To avoid a spontaneous combustion fire, immediately after use, place rags, steel wool or waste in a sealed, water-filled, metal container.

SECTION 14 : TRANSPORT INFORMATION

DOT Shipping Name: Refer to Bill of Lading

DOT UN Number: Refer to Bill of Lading

SECTION 15 : REGULATORY INFORMATION

Safety, health and environmental regulations specific for the product:

Ethanol:

TSCA Inventory Status: Listed

Canada DSL: Listed

Methyl Isobutyl Ketone :

TSCA Inventory Status: Listed

Section 313: EPCRA - 40 CFR Part 372 - (SARA Title III) Section 313 Listed Chemical.

California PROP 65: Listed: cancer.

Canada DSL: Listed

Toluene :

TSCA Inventory Status: Listed

Section 313: EPCRA - 40 CFR Part 372 - (SARA Title III) Section 313 Listed Chemical.

California PROP 65: Listed: developmental.

Canada DSL: Listed

Isopropanol :

TSCA Inventory Status: Listed
Section 313: EPCRA - 40 CFR Part 372 - (SARA Title III) Section 313 Listed Chemical.
Canada DSL: Listed

Phenolic Resin :

TSCA Inventory Status: Listed
Canada DSL: Listed
Canadian Regulations: WHMIS Hazard Class(es): B2; D2B; D2A
All components of this product are on the Canadian Domestic Substances List.

WHMIS Pictograms:



SECTION 16 : ADDITIONAL INFORMATION

HMIS Ratings:

HMIS Health Hazard: 2*
HMIS Fire Hazard: 3
HMIS Reactivity: 1
HMIS Personal Protection: X

Health Hazard	2*
Fire Hazard	3
Reactivity	1
Personal Protection	X

* Chronic Health Effects

SDS Revision Date: July 29, 2015
MSDS Revision Notes: "GHS Update"
SDS Format:
MSDS Author: Actio Corporation

Disclaimer: This Health and Safety Information is correct to the best of our knowledge and belief at the date of its publication but we cannot accept liability for any loss, injury or damage which may result from its use. The information given in the Data Sheet is designed only as a guidance for safe handling, storage and the use of the substance. It is not a specification nor does it guarantee any specific properties. All chemicals should be handled only by competent personnel, within a controlled environment.

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