



Revision Number: 006.0

Issue date: 08/07/2014

**1. PRODUCT AND COMPANY IDENTIFICATION**

|                               |   |                     |               |
|-------------------------------|---|---------------------|---------------|
| <b>Product name:</b>          | <b>LOCTITE SF 7649 PRIMER known as PRIMER N 7649 (25GM)</b> | <b>IDH number:</b>  | 231020        |
| <b>Product type:</b>          | Accelerator   | <b>Item number:</b> | 21347         |
| <b>Restriction of Use:</b>    | None identified   | <b>Region:</b>      | United States |
| <b>Company address:</b>       | <b>Contact information:</b>                                 |                     |               |
| Henkel Corporation            | Telephone: (860) 571-5100                                   |                     |               |
| One Henkel Way                | MEDICAL EMERGENCY Phone: Poison Control Center              |                     |               |
| Rocky Hill, Connecticut 06067 | 1-877-671-4608 (toll free) or 1-303-592-1711                |                     |               |
|                               | TRANSPORT EMERGENCY Phone: CHEMTREC                         |                     |               |
|                               | 1-800-424-9300 (toll free) or 1-703-527-3887                |                     |               |
|                               | Internet: www.henkelna.com                                  |                     |               |

**2. HAZARDS IDENTIFICATION**

**EMERGENCY OVERVIEW**

**DANGER:** CONTENTS UNDER PRESSURE.  
EXTREMELY FLAMMABLE AEROSOL.  
CAUSES SKIN IRRITATION.  
CAUSES SERIOUS EYE IRRITATION.  
MAY CAUSE DROWSINESS OR DIZZINESS.

| HAZARD CLASS                                     | HAZARD CATEGORY |
|--|-----------------|
| FLAMMABLE AEROSOL.                               | 1               |
| SKIN IRRITATION                                  | 2               |
| EYE IRRITATION                                   | 2A              |
| SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE | 3               |

**PICTOGRAM(S)**



**Precautionary Statements**

**Prevention:** Keep away from heat, sparks, open flames, hot surfaces - no smoking. Do not spray on an open flame or other ignition source. Pressurized container: Do not pierce or burn, even after use. Avoid breathing mist or spray. Wash thoroughly after handling. Use only outdoors or in a well-ventilated area. Wear eye and face protection. Wear protective gloves.

**Response:** IF ON SKIN: Wash with plenty of soap and water. IF INHALED: Remove person to fresh air and keep comfortable for breathing. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to remove. Continue rinsing. Call a poison control center or physician if you feel unwell. If skin irritation occurs: Get medical attention. If eye irritation persists: Get medical attention. Take off contaminated clothing.

**Storage:** Store in a well-ventilated place. Keep container tightly closed. Store locked up. Protect from sunlight. Do not expose to temperatures exceeding 50°C/122°F.

**Disposal:** Dispose of contents and/or container according to Federal, State/Provincial and local

governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

### 3. COMPOSITION / INFORMATION ON INGREDIENTS

| Hazardous Component(s)                                  | CAS Number | Percentage* |
|---|------------|-------------|
| Acetone   | 67-64-1    | 60 - 100    |
| Isobutane   | 75-28-5    | 10 - 30     |
| 2-ethylhexanoic acid, compound with tributylamine (1:1) | 58823-74-8 | 0.1 - 1     |
| 2-Ethylhexanoic acid, copper salt                       | 22221-10-9 | 0.1 - 1     |
| 2-Ethylhexanoic acid                                    | 149-57-5   | 0.1 - 1     |
| 2-Propanol  | 67-63-0    | 0 - 0.1     |

\* Exact percentage is a trade secret. Concentration range is provided to assist users in providing appropriate protections.

### 4. FIRST AID MEASURES

|                      |   |
|----------------------|---|
| <b>Inhalation:</b>   | Move to fresh air. If breathing is difficult, give oxygen. If not breathing, give artificial respiration. Get immediate medical attention.                            |
| <b>Skin contact:</b> | Remove contaminated clothing and footwear. Immediately flush skin with plenty of water (using soap, if available). Wash clothing before reuse. Get medical attention. |
| <b>Eye contact:</b>  | Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical attention.   |
| <b>Ingestion:</b>    | DO NOT induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Get medical attention.                   |
| <b>Symptoms:</b>     | See Section 11.   |

### 5. FIRE FIGHTING MEASURES

|   |  |
|---|--|
| <b>Extinguishing media:</b>               | Foam, dry chemical or carbon dioxide.  |
| <b>Special firefighting procedures:</b>   | Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear. Water should be used to cool closed containers to prevent pressure build-up and possible autoignition or explosion when exposed to extreme heat.                                |
| <b>Unusual fire or explosion hazards:</b> | Contents under pressure. Vapors may accumulate in low or confined areas, travel considerable distance to source of ignition, and flash back. Exposure to temperatures above 49°C (120°F) may cause container to burst. Do not puncture or incinerate pressurized containers. |
| <b>Hazardous combustion products:</b>     | Oxides of carbon. Oxides of nitrogen. Irritating organic vapours.  |

### 6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

|                                   |   |
|-----------------------------------|---|
| <b>Environmental precautions:</b> | Do not allow product to enter sewer or waterways. |
|-----------------------------------|---|

**Clean-up methods:**

Remove all sources of ignition. Ensure adequate ventilation. Wear appropriate protective equipment and clothing during clean-up. Keep unnecessary personnel away. Wear appropriate personal protective equipment. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Scrape up as much material as possible. Store in a partly filled, closed container until disposal. Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up.

## 7. HANDLING AND STORAGE

**Handling:**

Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. During use and until all vapors are gone: Keep area ventilated - do not smoke; extinguish all flames, pilot lights, and heaters; turn off stoves, electrical tools and appliances, and any other sources of ignition. Do not puncture or incinerate pressurized containers. Refer to Section 8.

**Storage:**

For safe storage, store at or below 49 °C (120.2 °F)  
Keep in a cool, well ventilated area away from heat, sparks and open flame.  
Keep container tightly closed until ready for use.

For information on product shelf life contact Henkel Customer Service at (800) 243-4874.

## 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

| Hazardous Component(s)                                  | ACGIH TLV                                    | OSHA PEL                    | AIHA WEEL | OTHER |
|---|--|-----------------------------|-----------|-------|
| Acetone   | 750 ppm STEL<br>500 ppm TWA                  | 1,000 ppm (2,400 mg/m3) PEL | None      | None  |
| Isobutane   | 1,000 ppm STEL                               | None                        | None      | None  |
| 2-ethylhexanoic acid, compound with tributylamine (1:1) | None   | None                        | None      | None  |
| 2-Ethylhexanoic acid, copper salt                       | None   | None                        | None      | None  |
| 2-Ethylhexanoic acid                                    | 5 mg/m3 TWA<br>Inhalable fraction and vapor. | None                        | None      | None  |
| 2-Propanol  | 200 ppm TWA<br>400 ppm STEL                  | 400 ppm (980 mg/m3) PEL     | None      | None  |

**Engineering controls:**

Provide adequate local exhaust ventilation to maintain worker exposure below exposure limits.

**Respiratory protection:**

Use NIOSH approved respirator if there is potential to exceed exposure limit(s).

**Eye/face protection:**

Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists. Safety showers and eye wash stations should be available.

**Skin protection:**

Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact. Butyl rubber gloves. Neoprene gloves. Natural rubber gloves.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

**Physical state:**

Aerosol

**Color:**

Green

**Odor:**

Acetone

**Odor threshold:**

Not available.

**pH:**

Not available.

**Vapor pressure:**

172 mm hg (68 °F (20°C))

**Boiling point/range:**

133 °F (56.1 °C)

|   |                                |
|---|--------------------------------|
| <b>Melting point/ range:</b>                    | Not available.                 |
| <b>Specific gravity:</b>                        | 0.7936                         |
| <b>Vapor density:</b>                           | 2.0                            |
| <b>Flash point:</b>                             | -20 °C (-4°F) Estimated        |
| <b>Flammable/Explosive limits - lower:</b>      | Not available.                 |
| <b>Flammable/Explosive limits - upper:</b>      | Not available.                 |
| <b>Autoignition temperature:</b>                | Not available.                 |
| <b>Evaporation rate:</b>                        | 1.9 (Ether = 1)                |
| <b>Solubility in water:</b>                     | Soluble                        |
| <b>Partition coefficient (n-octanol/water):</b> | Not available.                 |
| <b>VOC content:</b>                             | 1.48 %; 11.7 g/l EPA Method 24 |
| <b>Viscosity:</b>                               | Not available.                 |
| <b>Decomposition temperature:</b>               | Not available.                 |

## 10. STABILITY AND REACTIVITY

|  |  |
|--|--|
| <b>Stability:</b>                        | Stable under normal conditions of storage and use.   |
| <b>Hazardous reactions:</b>              | None under normal processing.  |
| <b>Hazardous decomposition products:</b> | Oxides of carbon. Oxides of nitrogen. Irritating organic vapours.  |
| <b>Incompatible materials:</b>           | Strong oxidizing agents. Acids.  |
| <b>Reactivity:</b>                       | Not available.   |
| <b>Conditions to avoid:</b>              | Do not puncture, incinerate, or expose to temperatures above 48.9 °C (120 °F). Heat, flames, sparks and other sources of ignition. Store away from incompatible materials. |

## 11. TOXICOLOGICAL INFORMATION

|                                     |                                   |
|-------------------------------------|-----------------------------------|
| <b>Relevant routes of exposure:</b> | Skin, Inhalation, Eyes, Ingestion |
|-------------------------------------|-----------------------------------|

### Potential Health Effects/Symptoms

**Inhalation:** May cause dizziness, incoordination, headache, nausea, and vomiting.  
**Skin contact:** Causes skin irritation.  
**Eye contact:** Causes serious eye irritation.  
**Ingestion:** May cause gastrointestinal disturbances.

| Hazardous Component(s)                                  | LD50s and LC50s   | Immediate and Delayed Health Effects  |
|---|---|---|
| Acetone   | Oral LD50 (RABBIT) = 5,340 mg/kg<br>Oral LD50 (RAT) = 5,800 mg/kg<br>Oral LD50 (RAT) = 9,800 mg/kg<br>Dermal LD50 (RABBIT) = 20,000 mg/kg<br>Inhalation LC50 (RAT, 8 h) = 50.1 mg/l<br>Inhalation LC50 (RAT, 4 h) = 76 mg/l | Blood, Central nervous system, Irritant, Reproductive                           |
| Isobutane   | Inhalation LC50 (RAT, 15 min) = 570000 ppm  | Cardiac, Central nervous system, Lung   |
| 2-ethylhexanoic acid, compound with tributylamine (1:1) | None  | No Records  |
| 2-Ethylhexanoic acid, copper salt                       | None  | No Target Organs  |
| 2-Ethylhexanoic acid                                    | Oral LD50 (RAT) = 1.6 g/kg<br>Oral LD50 (RABBIT) = 1.3 g/kg<br>Dermal LD50 (RABBIT) = 1,260 mg/kg   | Developmental, Eyes, Irritant, Liver, Reproductive                              |
| 2-Propanol  | Oral LD50 (RAT) = 5,045 mg/kg<br>Oral LD50 (RABBIT) = 6,410 mg/kg<br>Oral LD50 (RAT) = 4.7 g/kg<br>Oral LD50 (RABBIT) = 8.0 g/kg<br>Oral LD50 (RABBIT) = 5.03 g/kg<br>Dermal LD50 (RABBIT) = 12,800 mg/kg                   | Allergen, Blood, Brain, Central nervous system, Irritant, Kidney, Liver, Spleen |

| Hazardous Component(s)                                  | NTP Carcinogen | IARC Carcinogen | OSHA Carcinogen (Specifically Regulated) |
|---|----------------|-----------------|--|
| Acetone   | No             | No              | No                                       |
| Isobutane   | No             | No              | No                                       |
| 2-ethylhexanoic acid, compound with tributylamine (1:1) | No             | No              | No                                       |
| 2-Ethylhexanoic acid, copper salt                       | No             | No              | No                                       |
| 2-Ethylhexanoic acid                                    | No             | No              | No                                       |
| 2-Propanol  | No             | No              | No                                       |

## 12. ECOLOGICAL INFORMATION

**Ecological information:** Not available.

## 13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

|  |  |
|--|--|
| <b>Recommended method of disposal:</b> | Follow all local, state, federal and provincial regulations for disposal.  |
| <b>Hazardous waste number:</b>         | D001: Ignitable. This product may contain traces of: D018: Benzene. However this product is only classifiable as hazardous waste if it exhibits the characteristics of toxicity as shown by the toxicity characteristic leaching procedure (TCLP). Under RCRA, it is the responsibility of the end user of this product to determine whether it meets this criteria at the time of disposal. |

## 14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

### U.S. Department of Transportation Ground (49 CFR)

|                                  |                     |
|----------------------------------|---------------------|
| <b>Proper shipping name:</b>     | Aerosols, flammable |
| <b>Hazard class or division:</b> | 2.1                 |
| <b>Identification number:</b>    | UN 1950             |
| <b>Packing group:</b>            | None                |

### International Air Transportation (ICAO/IATA)

|                                  |  |
|----------------------------------|--|
| <b>Proper shipping name:</b>     | Aerosols, flammable  |
| <b>Hazard class or division:</b> | 2.1  |
| <b>Identification number:</b>    | UN 1950  |
| <b>Packing group:</b>            | None   |
| <b>Exceptions:</b>               | ID8000, (Not more than 30 kg), May Qualify as Consumer Commodity |

### Water Transportation (IMO/IMDG)

|                                  |                                       |
|----------------------------------|---------------------------------------|
| <b>Proper shipping name:</b>     | AEROSOLS                              |
| <b>Hazard class or division:</b> | 2.1                                   |
| <b>Identification number:</b>    | UN 1950                               |
| <b>Packing group:</b>            | None                                  |
| <b>Exceptions:</b>               | Limited quantity (Not more than 1 L). |

## 15. REGULATORY INFORMATION

### United States Regulatory Information

|   |   |
|---|---|
| <b>TSCA 8 (b) Inventory Status:</b>     | All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.   |
| <b>TSCA 12 (b) Export Notification:</b> | None above reporting de minimis   |
| <b>CERCLA/SARA Section 302 EHS:</b>     | None above reporting de minimis   |
| <b>CERCLA/SARA Section 311/312:</b>     | Fire, Immediate Health, Delayed Health  |
| <b>CERCLA/SARA Section 313:</b>         | None above reporting de minimis   |
| <b>CERCLA Reportable quantity:</b>      | Acetone (CAS# 67-64-1) 5,000 lbs. (2,270 kg)<br>Isobutane (CAS# 75-28-5) 100 lbs. (45.4 kg)   |
| <b>California Proposition 65:</b>       | This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm. |

### Canada Regulatory Information

|                             |   |
|-----------------------------|---|
| <b>CEPA DSL/NDL Status:</b> | All components are listed on or are exempt from listing on the Canadian Domestic Substances List. |
|-----------------------------|---|

## 16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: New Safety Data Sheet format.

**Prepared by:** Sheila Gines, Regulatory Affairs Specialist

**Issue date:** 08/07/2014

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