



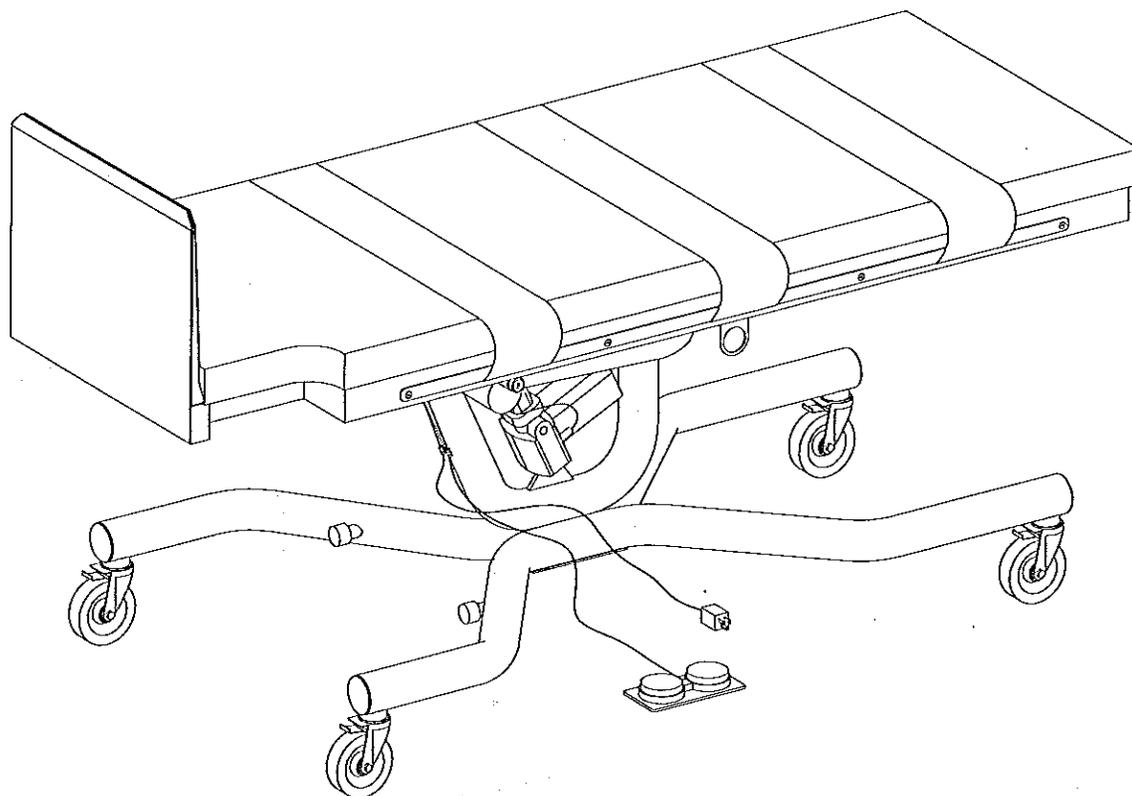
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(701)845-3984

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OPERATION AND MAINTENANCE MANUAL

MODEL TW6131.HD

POWER LIFT



READ THIS MANUAL PRIOR TO OPERATION
**LIMITED WARRANTY REGISTRATION CARD ENCLOSED

NOTICE:

Design changes may have occurred in the product since this manual was published. The technical information found within this manual was correct at the time this manual was approved for publication.

TRI W-G, INC. reserves the right to make changes without prior notification, in design specifications or other improvements on our products without incurring obligations to add them to any device in existence.

TRI W-G, INC. does not assume any risk or liability for attachments, or their effects on this device, if the attachments are not manufactured, sold by and expressly approved by TRI W-G, INC.

When replacement parts are required, use only those replacement parts authorized by TRI W-G, INC.

If any information contained in this publication is not understood, the user should contact TRI W-G, INC. for assistance.

To The Owner/Operator

DO NOT use or operate this device until this manual has been read and understood.

Foreword

This manual has been compiled to assist the owner and/or operator with the correct operation, service and routine preventive maintenance procedures of the Model TW6131.HD.

In order to get the optimum performance and efficiency that has been designed into the device, read this manual thoroughly before operating or servicing the device. Become familiar with all decals and safety messages within the manual and on the device. Keep this manual in a convenient place for easy reference when problems arise. **DO NOT** attempt to make repairs or adjustments you do not understand. If you require additional information or service, contact TRI W-G or your TRI W-G representative.

The signal words, **CAUTION**, **WARNING** or **DANGER** are used to indicate degree of hazards and to warn against unsafe practices that may cause personal injury and are used with appropriate safety instructions. These signal words are not to be ignored, you and/or your patients safety is involved.



CAUTION: Denotes a general reminder of good safety practices or directs attention to unsafe practices.



WARNING: Denotes a hazard intermediate between **DANGER** and **CAUTION**.



DANGER: Denotes the most serious hazard.

**MODEL TW613L.HD
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LIMITED WARRANTY

This Product or Part is sold by TRI W-G, INC. under the limited warranties set forth in the following paragraphs. Such warranties are extended only with respect to the Purchase of the Product or Part as new merchandise directly from TRI W-G, INC. or a TRI W-G, INC. Authorized Dealer and are extended to the ultimate customer purchaser of the TRI W-G, INC. Product or Part.

TRI W-G, INC. warrants that each Product or Part sold hereunder shall be free of defects in material and workmanship for the Product warranty period identified as follows:

Ten Years: structural frame.

Two Years: operating system and major moving components.

One Year: hand and foot controls; upholstery.

(Please note the aforementioned limited warranty is limited to original owner and not transferable.)

in the case of Products and twelve months in the case of Parts from the date of delivery from TRI W-G, INC. or an authorized TRI W-G, INC. Dealer, whichever is later. Should defects appear in any Products subject to this limited warranty and Parts subject to this limited warranty sold hereunder within the respective limited warranty period, TRI W-G, INC. will repair or replace under the terms of this limited warranty any defective Part or Parts or provide new or remanufactured Parts when the defective Part or Parts are returned to TRI W-G, INC. facilities at Buyer's expense upon twenty (20) days prior written notice to TRI W-G, INC. Buyer will be charged for any replacement Parts when shipped to Buyer by TRI W-G, INC. When the defective Parts are returned to TRI W-G, INC. pursuant to TRI W-G, INC. returned goods authorization, charges will be waived.

This limited warranty does not apply to any Products or Parts which have been damaged through misuse, negligence or accident (including shipping damage) on the part of Buyer or any third party. This limited warranty does not apply to any Product in which Parts other than replacement Parts or Parts approved by TRI W-G, INC. have been used if said Parts are or may be the cause of failure.

FOR ANY BREACH OF WARRANTY, EXPRESSED OR IMPLIED, THE LIABILITY OF TRI W-G, INC. IS HEREBY EXPRESSLY LIMITED, AND SUBJECT TO THE TERMS HEREIN, TO THE REPAIR OR REPLACEMENT OF ANY PRODUCT OR PART WHICH SHALL APPEAR TO BE DEFECTIVE IN THE OPINION OF TRI W-G, INC. THIS WARRANTY IS IN LIEU OF ALL OTHER WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE. IN NO EVENT SHALL TRI W-G, INC. BE LIABLE FOR ANY SPECIAL, INCIDENTAL OR CONSEQUENTIAL DAMAGES. NO CLAIM FOR BREACH OF WARRANTY FOR PRODUCTS OR PARTS FURNISHED HEREUNDER SHALL BE ASSERTED AGAINST TRI W-G, INC. MORE THAN TWENTY (20) DAYS AFTER THE EXPIRATION OF THE WARRANTY PERIOD.

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INTRODUCTION

This manual has been developed to describe the operation and proper maintenance procedures for the Model TW6131.HD. Please read this manual thoroughly before operating table and follow all recommended precautionary measures.

GENERAL DESCRIPTION

The Model TW6131.HD is a treatment table designed with the patient and the clinician in mind. Features are listed below:

MODEL TW6131.HD (HEAVY DUTY MODEL)

- *Basic flat top
- *Power lift (120/220 volt)
- *24" foot board
- *90 degree tilt range
- *2" foam cushion
- *Safety restrains
- *500 lb. patient load

Whenever you see this symbol, it means Attention! Become Alert! You and/or Your Patients Safety is involved.



Operating instructions must be given to everyone before operating this device.

Essential Safety Precautions

SAFETY SUGGESTIONS

TRI W-G can not anticipate every possible circumstance that might involve potential hazard. The warnings, cautions and safety suggestions in this manual are therefore not inclusive. This manual is intended to provide information with respect to the operation and maintenance of the device only. It is not intended to provide any information pertaining to medical procedures, as it is required that the user of the device be trained to perform such procedures. You must also ensure that the product will not be damaged or made unsafe by the procedures you choose.



CAUTION: Denotes a general reminder of good safety practices or directs attention to unsafe practices.



WARNING: Denotes a hazard intermediate between **DANGER** and **CAUTION**.



DANGER: Denotes the most serious hazard.

Become familiar with the controls and their individual responses before operating table.

Become familiar with the following safety statements since they will be found throughout this manual.



CAUTION: To avoid personal injury, lock caster prior to use.



CAUTION: To avoid damage to electrical equipment, use proper power source.



WARNING: To avoid personal injury, assure patient is properly secured with restraining straps.



CAUTION: Be sure patient has a good grip on the table frame hand hold when lower/raising table and that patient's feet are firmly located on the footboard. Instruct patient to lean in to table when lower/raising table. Instruct patient not to dismount until table has come to complete stop.



WARNING: Do not attempt to service any electrical components. Let only a qualified technician do any electrical repair work.

TABLE SET-UP

- 1) Remove table from shipping crate. Inspect for any concealed damage that may have occurred during shipment. To assure cushions do not become damaged while moving table through doorways, keep cardboard packing liner on top of cushions.
- 2) Visually check to assure all fasteners are in place and secure.

OPERATION OF TABLE

- 1) After table is properly located, lock both wheels by depressing locking mechanism with sole of foot.



CAUTION: To avoid personal injury, lock casters prior to use.

- 2) (120 V, 60 Hz power supply required) Ensure proper power supply and then plug power cord into a (three-prong) grounded hospital grade receptacle.



CAUTION: To avoid damage to electrical equipment, use proper power source.



WARNING: Do not attempt to service any electrical components. Let only a qualified technician do any electrical repair work.

- 3) The tabletop can be tilted from a horizontal position by use of the foot control. By depressing the UP button, the tabletop will move to the vertical position. To move table to horizontal position, depress the DOWN button. The control switch is of a momentary design in that the tabletop will only tilt when switch is depressed.



CAUTION: Be sure patient has a good grip on the table frame hand hold when lowering/raising table and that patient's feet are firmly located on the foot board. Instruct patient to lean in to table when lowering/raising table. Instruct patient not to dismount until table has come to complete stop.



WARNING: To avoid personal injury, assure patient is properly secured with restraining straps.

**SPECIFICATIONS
TILT EXAM/TREATMENT TABLE TW6131.HD
(HEAVY DUTY MODEL)**

LENGTH:
82"

WIDTH:
30"

HEIGHT:
34-1/2"

TILT RANGE:
0 to 90 degrees

FRAME:
Lower frame(round tube)..... 3" x 11 GA & 7 GA
Upper frame(square tube)..... 2-1/2" x 3" x 7 GA

CASTERS:
5" Polyurethane-wheels with roller bearings and dual locking brake.

TABLE TOP MATERIAL:
2" foam cushion over non-translucent sub-structure and steel frame.

BELTS, RESTRAINING:
Three 6" wide belts with buckle closure.

TABLE, COVER AND PAD:
FIRE RETARDANT**Vinyl cover over 2 inch polyfoam (or equivalent) pad. Many colors available. Easily cleanable with soap and water. Complies with California Bulletin 117.

FINISH:
Polyurethane platinum standard. Polyurethane parchment also available. Special colors available upon request.

ELECTRICAL:
Tilt: 24 volt DC electro-mechanical drive powered by converter requiring 120 volt, single phase, 60 Hz, equipped with 3 conductor hospital grade plug. Option: Factory installed battery pack included in converter.

WARRANTY:
60 months in the case of Products and 12 months in the case of Parts from the date of delivery.

TABLE LOAD:
Maximum static uniform load..... 500 lbs.

WEIGHT:
Table 300 lbs.
Table shipping weight 375 lbs.

*Nominal adjustments stated.

**Flammability requirements for materials are those of the manufacturer and not that of Tri W-G, Inc. This term and any corresponding data refer to typical performance in manufacturer's tests and should not be construed to imply the behavior of this or any other material under other fire conditions.

Every effort has been made to use accurate photography, drawings, product specifications and descriptions at the time of printing. However, because of continuous, progressive product improvement, all specifications and descriptions are subject to change without notice.

SUGGESTED CLEANING PROCEDURES FOR VINYL

- 1) ORDINARY DIRT - Ordinary dirt can be removed by washing with warm water and a mild soap. Apply soapy water to a large area and allow to soak for a few minutes. Brisk rubbing with a cloth should then remove most dirt. The procedure may be repeated in case of stubborn or imbedded dirt. A soft bristle brush may be used after the soap has been applied.

SERVICE

Any questions regarding operating or maintenance of table should be directed to the service department of TRI W-G, INC.

MAIL

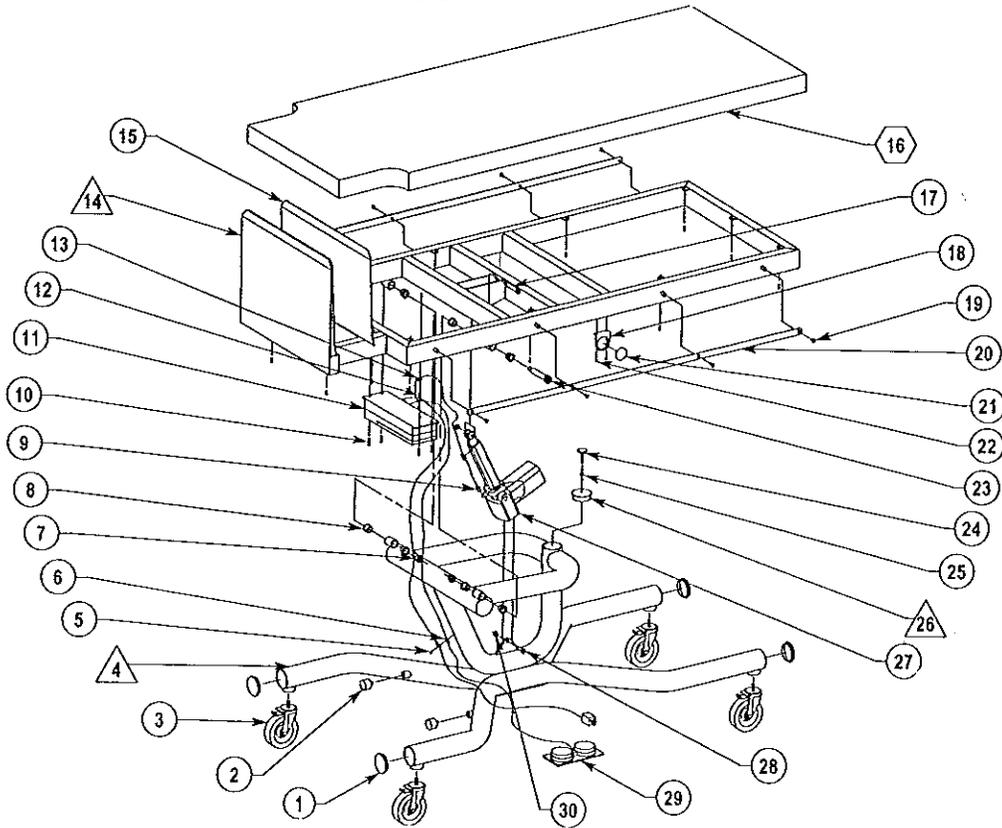
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TELEPHONE

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In North Dakota
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**SERVICE PARTS LIST
MODEL TW6131.HD**



<u>ITEM NO.</u>	<u>PART NUMBER</u>	<u>DESCRIPTION</u>	<u>QTY.</u>
1	907-005-077	Plastic end cap	4
2	903-002-014	Rubber bumper	2
3	903-001-043	Dual lock caster	3
4	613-011-000	Base frame weldment	1
5	905-069-011	Pan head phillips tapping screw	15
6	905-098-001	Clamp, loop, rubber cushioned	2
7	905-044-009	Nylock nut	2
8	907-004-034	Flanged bushing	8
9	900-011-003	Self closing clip	2
10	905-069-002	Round head phillips tapping screw	4
11	900-010-055	Power supply without battery	1
12	905-069-003	Round head phillips tapping screw	1
13	900-012-016	Loop clamp-black	1
14	613-012-000	Top frame weldment	1
15	613-014-000	Foot board mat	1
16	613-015-000	Cushion assembly	1
17	905-091-004	Socket shoulder screw	1
18	129-017-000	Inclinometer bracket	2
19	905-006-015	Flat head socket cap screw	8
20	613-013-000	Restrainer bar	2
21	917-000-143	Inclinometer	2
22	905-074-004	Button head socket screw	4
23	905-020-025	Socket shoulder screw	2
24	903-003-002	Adjustable bumper	1
25	905-052-009	Hex jam nut	1
26	621-012-000	Adj. Horizontal cap weldment	1
27	900-010-048	Magnetic matrix DC actuator	1
28	905-091-003	Socket shoulder screw	1
29	900-005-048	Foot control	1
30	905-092-002	Nylock nut	2

SERVICE MAINTENANCE PROGRAM

This device has been designed and built to provide many years of reliable service. To keep this device in good operating condition, a service maintenance program should be established to assure continued trouble-free service.

The below items should be included in the service maintenance program. A check list has been provided at the back of this manual to provide an area to document the date of inspection and comments.

- 1) Assure motor/actuator mount bolts are secure. NOTE: the pivot bolts are provided with a lock nut to provide movement of the actuator during operation.
- 2) Assure all other bolts and screws are tight.
- 3) Assure power cord does not show signs of wear or damage.
- 4) Visually inspect device while operating to assure it is functioning as it should.
- 5) Assure foot control is functioning as it should.

REPAIR OR REPLACE ANY ITEM THAT APPEARS WORN OR UNSAFE!!

